



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3913-1

Job Sheet 180647



Part No: D3913-1

Job Qty: 10 ea

Part Name: Rib



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/11/18

Job Tracking No:

Due Date: 7/18/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG REV D SHEET 6 IPP Rev:A new issue DD 10.03.19 verified by:EC IPP Rev:B add drill one side only DD 10.04.12 verified by:EC IPP Rev:C 11.01.18 chg qc5 to 6 DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	7/18/18	7/18/18	0.00	0.00	Start Up Large Fab-5		SDG 2018-07-20
100	Large Fab	10 pcs	7/18/18	7/18/18	0.00	3.46	Large Fab 8		SDG 2018-07-26
110	QC	10 pcs	7/18/18	7/18/18	0.00	0.00	QC6		
120	Packaging	10 pcs	7/18/18	7/18/18	0.00	0.00	Packaging3 Large Fab		SDG 2018-08-02
130	QC21-SA	10 Ea	7/18/18	7/18/18	0.00	0.00	QC21		21 AUG 02 2018

Part Op 100 - 1- Cut tube as per dwg D3913 2- Drill hole as per dwg using DT9915 ***one side only*** 3- remove identification
Descriptions: marks and deburr
120 - LOCATION: WA004

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TS0.750W.049	304 Sq Tube .75X.75X.049W	80 ft (8 ea)	90-Start up Operation	SO96632

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TS0.750W.049	80	342	0

Part Specifications

Specifications could not be found.



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Plex 7/11/18 2:07 PM dart.leroux.jason

Container No: S096632



Part: D3913-1

Job No: 180647

Serial No/Batch: S096632

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/26/18